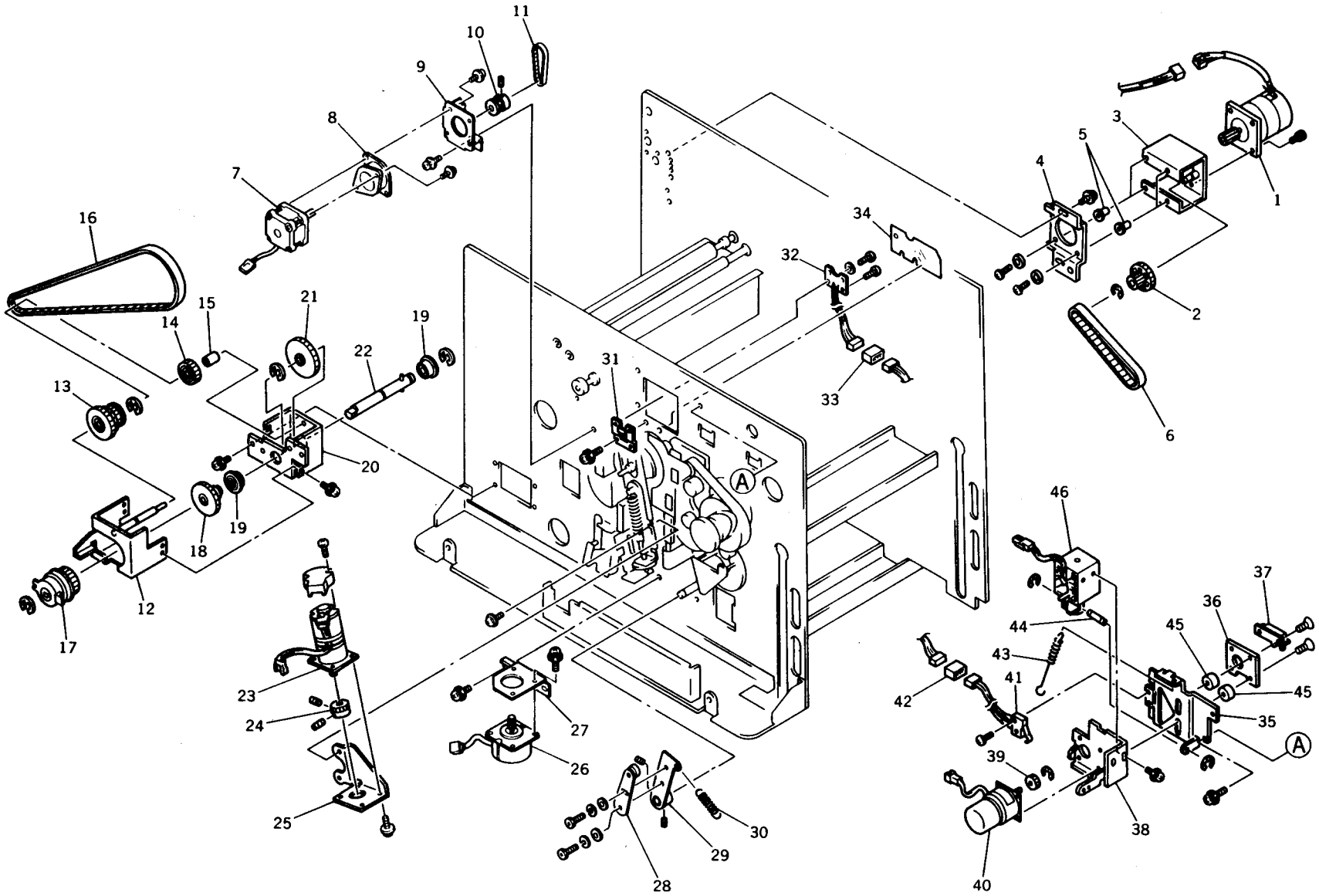
# Fig. 17 CLAMP-PRESSURE CONTROL AREA (GR1750, GR2710, GR2750, GR3750)



| No. | Part No. | Part Name | Q'ty | Remark |
|---|---|---|---|---|
| | 019-95040-103 | Unit/Write Pulse Motor | | |
| 1 | 019-65002-002 | *Write Pulse Motor | 1 | |
| 2 | 011-15018-007 | *Pulley; Write Pulse Motor | 1 | |
| 3 | 011-15146-102 | *Bracket; Write Pulse Motor | 1 | |
| 4 | 019-15125-006 | *Base Plate; Write Pulse Motor | 1 | |
| 5 | 665-04950-205 | *Nut; E-632 | 4 | |
| 6 | 620-21429-002 | Belt; B142 M x L-9.5 | 1 | B4, A4, L |
| 6 | 620-21909-004 | Belt; B190 M x L-9.5 | 1 | A3 |
| | 017-95050-007 | Unit/Loading Pulse Motor | | |
| 7 | 017-65015-100 | *Loading Pulse Motor | 1 | |
| 8 | 014-15155-006 | *Mount; Loading Pulse Motor | 1 | |
| 9 | 011-15037-109 | *Bracket; Loading Pulse Motor | 1 | |
| 10 | 009-35214-009 | *Pulley PM (16); Exit Roller | 1 | |
| 11 | 620-20714-005 | Belt; B71M x L4.8 | 1 | |
| | 019-93602-104 | Unit/Clutch; A3 | | A3 |
| | 017-93602-100 | Unit/Clutch | | B4, A4, L |
| 12 | 019-23605-408 | *Clutch Cover; A3 | 1 | A3 |
| 12 | 017-23605-403 | *Clutch Cover | 1 | B4, A4, L |
| 13 | 019-13601-102 | *Gear A; Clutch | 1 | |
| 14 | 019-13604-004 | *Idler Gear; Clutch | 1 | |
| 15 | 634-05020-000 | *Collar; $\phi$ 5.1 x 2.5 | 1 | |
| 16 | 620-97506-006 | *Belt; 750-3GT-6 | 1 | |
| 17 | 019-65007-101 | *Suction Clutch | 1 | |
| 18 | 019-13602-001 | *Gear B; Clutch | 1 | |
| 19 | 600-08168-108 | *Bearing; SC866ZZNR/1K | 2 | |
| 20 | 019-23601-208 | *Bracket; Suction Drive; A3 | 1 | A3 |
| 20 | 017-23601-203 | *Bracket; Suction Drive | 1 | B4, A4, L |
| 21 | 019-13603-105 | *Drive Gear; Clutch | 1 | |
| 22 | 019-23604-304 | *Shaft; Clutch; A3 | 1 | A3 |
| 22 | 017-23604-300 | *Shaft; Clutch | 1 | B4, A4, L |
| | 017-91266-005 | Pressure Control Motor Ass'y | 1 | |
| 23 | 017-65005-309 | *Pressure Control Motor | 1 | |
| 24 | 011-11244-002 | *Gear; Pressure Control Motor | 1 | |
| 25 | 017-11229-007 | *Bracket; Pressure Control Motor | 1 | |
| | 017-91240-103 | Unit/Print Positioning Motor | | |

| No. | Part No. | Part Name | Q'ty | Remark |
|---|---|---|---|---|
| 26 | 017-11240-000 | *Print Positioning Motor | 1 | |
| 27 | 019-11214-004 | *Bracket; Print Positioning Motor | 1 | |
| | 006-91440-001 | Unit/Adj. Plate; Timing Lever | | |
| 28 | 002-11421-100 | *Adj. Plate; Timing Lever | 1 | |
| 29 | 006-11308-108 | *Timing Lever | 1 | |
| 30 | 006-11311-206 | Spring; Timing Lever; R3 | 1 | |
| | 017-93220-002 | Angular Sensor Ass'y | | |
| 31 | 017-12409-009 | *Bracket; Angular Sensors | 1 | |
| 32 | 017-60016-000 | *Angular Sensor | 1 | |
| 33 | | **Junction Connector; 4P | 1 | Ref.Pg.II-37 |
| 34 | 002-12537-209 | Protection Sheet | 1 | |
| | 017-92400-201 | Unit/Clamp | | |
| 35 | 014-12401-006 | *Base Plate; Clamp Solenoid | 1 | |
| 36 | 011-12405-107 | *Bracket; Compensator Plate | 1 | |
| 37 | 019-12401-002 | *Compensator Plate | 1 | |
| 38 | 014-12402-304 | *Bracket; Clamp Solenoid | 1 | |
| 39 | 011-12411-000 | *Gear; Clamp Motor | 1 | |
| 40 | 017-65004-205 | *Clamp Motor | 1 | |
| 41 | 017-60011-009 | *Clamp Safety Switch | 1 | |
| 42 | | **Junction Connector; 2P | 1 | Ref.Pg.II-37 |
| 43 | 011-12402-108 | *Spring; Clamp Solenoid | 1 | |
| 44 | 011-12410-003 | *Plunger Pin; Clamp Solenoid | 1 | |
| 45 | 011-12412-006 | *Spacer; Compensator Plate | 2 | |
| 46 | 011-65004-406 | *Clamp Solenoid | 1 | |